PRES-ON.



P4200 SERIES

P4200 Series - Cross-Linked Polyethylene Double Sided Foam Tape (Rubber PSA):

Compressible Foam - Closed Cell Gasket - Chemical Resistance - Economic

Skin Contact
 Flood Contact
 Flexible
 High Performance Adhesive.

Markets:

PackagingClean RoomsConstruction

Point of Display
 Lighting
 Graphics / Signs
 Multi-Purpose Double Sided Tape

Excellent Choice for Applications Requiring:

Double Side High Bond Tape

Air Tight Gap Seals

Chemical Resistant Seals

Permanent Bond, Flexible Applications

Economic Option

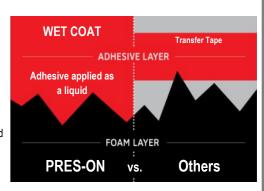
Black or White Color Option

PRES-ON'S WET COAT ADHESIVE ADVANTAGE.

Food Processing Equipment

Our adhesive is applied as a liquid. Promoting a superior bond to the texture of the foam.

Reduces Delaminating.



Foam Thickness: 1/32", 1/16", 1/8", 1/4"

Roll Widths: 1/4" up to 50"

Roll Lengths: 216' (1/32" thick)
108' (1/16" thick)

54' (1/8" & 1/4" thick) Long Length Spools

Shapes: Customizable Cut Shapes, Sheets

Material:	Cross Linked Polyethylene (LDPE) Foam
Pres-On Tape Material Category:	PE Foam Tape
Hardness:	Soft
Color:	White, or Black
Texture:	Smooth
Cell Type:	Closed Cell
UV - For Outdoors (sunlight)	Black; Good White; Not Recommended

Adhesive:	Rubber, High Tack, Permanent	Direct Coat (wet coat)
Double Sided Adhesive Tape	Yes	
Single Sided Series	PF1600	
Adhesive Indoor Rating	Excellent	
Adhesive Outdoor Rating	Indirect Exposure to Elements	
Adhesive Functional Temperature	0-140° F	
Alternative Adhesive (special option):	Acrylic, Permanent, See P4300 Series	Contact Pres-On for Specs
No Adhesive (special option)	PF1600 Series, Plain	Order Min / Mult. Required



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Chemical Resistance

Economic

Skin Contact

Food Contact

- High Performance Adhesive.

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Note: Density and material specs differ by thickness.

	Density:		
Thickness:	6 pcf	4 pcf	2 pcf
1/32"	P4203	N/A	N/A
1/16"	N/A	P4206	N/A
1/8"	N/A	N/A	P4212
1/4"	N/A	N/A	P4225

Material Technical Data	6 pcf	4 pcf	2 pcf	Test / Note:
Chemical Resistance	Excellent	Excellent	Excellent	
Compression Strength @ 25% Compression	55 psi	10 psi	5 psi	ASTM D3575
Compression Strength @ 50% Compression	Not Available	21 psi	14 psi	ASTM D3575
Density	6 pcf	4 pcf	2 pcf	ASTM D1056
Durometer Shore	84 OO Scale	64 OO Scale	51 OO Scale	4.0TM D0040
Durometer Shore	49 A Scale	22 A Scale	7 A Scale	ASTM D2240
Compression Set (% Original Thickness)	11	20	31	ASTM D3575
Tensile Strength, Machine Direction	348 psi	135 psi	69 psi	ASTM D3575
Tensile Strength, Cross-Machine Direction	250 psi	88 psi	42 psi	ASTM D3575
Tensile Elongation, (%) Machine Direction	263	188	136	ASTM D3575
Tensile Elongation, (%) Cross-Machine Direction	170	132	111	ASTM D3575
Tear Resistance, Machine Direction	59 lb / in	17 lb / in	7 lb / in	ASTM D3575
Tear Resistance, Cross-Machine Direction	76 lb / in	26 lb / in	12 lb / in	ASTM D3575
Thermal Stability, AVE MD%	-0.8	-1.0	-1.4	ASTM D3575
Thermal Stability, AVE CD% % Change	-0.2	-0.3	-0.7	ASTM D3575
Temperature High	215°F	215°F	215°F	
Food Safety	Food Contact	Food Contact	Food Contact	

Adhesive Type / Rating

Adhesive	Rubber, High Tack, Permanent	Direct Coat (wet coat)
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Color and Finish may vary based on lot. Measurement tolerances vary based on thickness and width, contact Pres-On for specific tolerance to finished product. APPLICATION NOTES: Ensure surfaces are well unified, clean, dry, and free of dirt / oils. Apply firm and even pressure to adhesive-to-surface contact. Allow proper temperature / time to enhance bond strength. It is the end user's responsibility to determine final suitability of Pres-On's product for use in their application. For Terms and Conditions: https://www.preson.com/terms-conditions/

